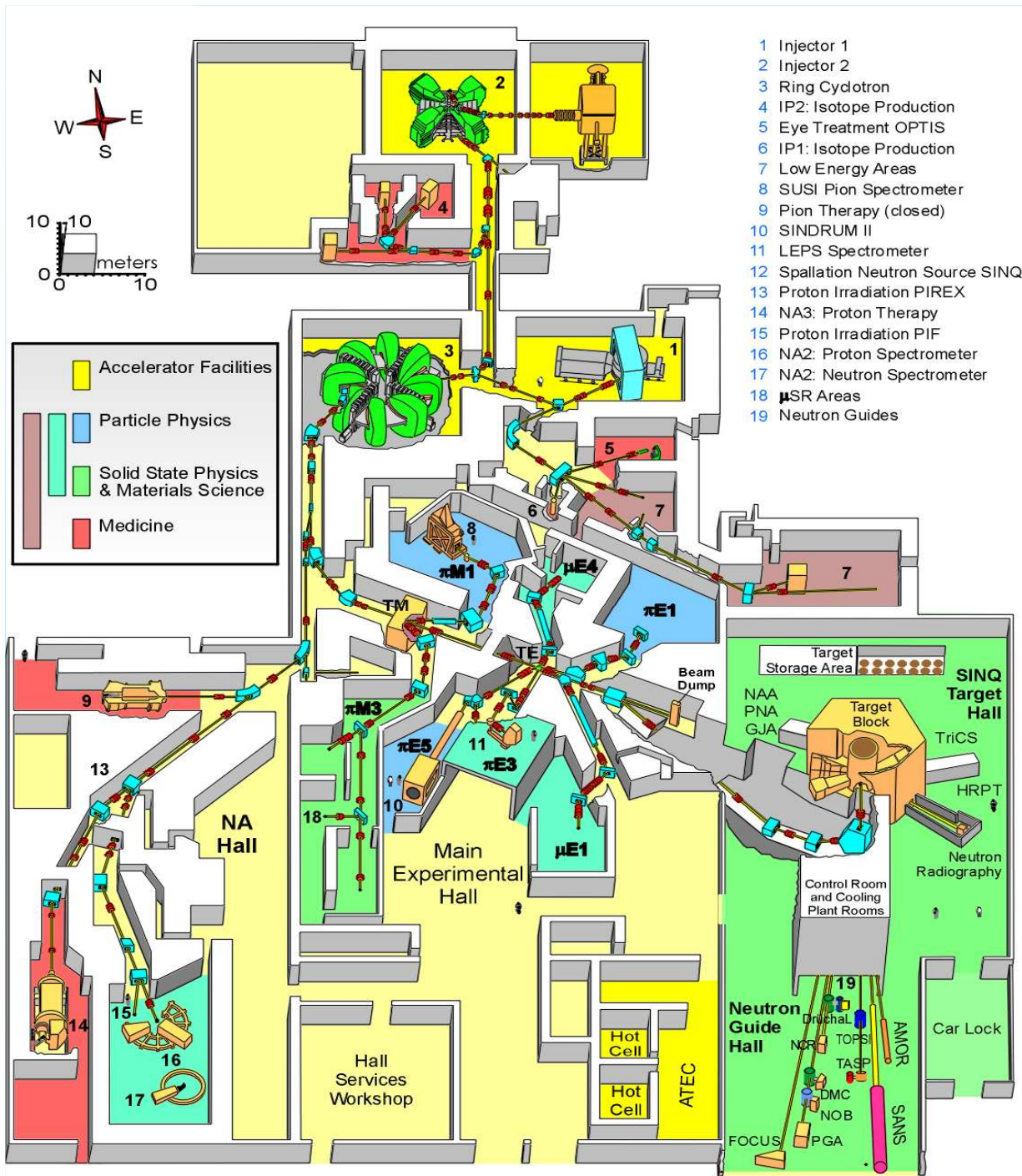


# **Achievements and Perspectives of ERAWAST**

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## Outline

- The ERAWAST project
- Sources of radionuclides and their analytics
- Achievements
  - ◆ Re-measurement of the half-life of  $^{60}\text{Fe}$
  - ◆ Determination of the neutron capture cross section of  $^{60}\text{Fe}$
  - ◆ Remote-controlled system for copper separation
  - ◆ Separation of  $^7\text{Be}$  from SINQ cooling water
- Future of ERAWAST
  - ◆ Future experiments with  $^{60}\text{Fe}$
  - ◆ Experiments with  $^{44}\text{Ti}$ ,  $^{7/10}\text{Be}$
  - ◆ Cross sections and half-life of  $^{53}\text{Mn}$



- 1 Injector 1
- 2 Injector 2
- 3 Ring Cyclotron
- 4 IP2: Isotope Production
- 5 Eye Treatment OPTIS
- 6 IP1: Isotope Production
- 7 Low Energy Areas
- 8 SUSI Pion Spectrometer
- 9 Pion Therapy (closed)
- 10 SINDRUM II
- 11 LEPS Spectrometer
- 12 Spallation Neutron Source SINQ
- 13 Proton Irradiation PIREX
- 14 NA3: Proton Therapy
- 15 Proton Irradiation PIF
- 16 NA2: Proton Spectrometer
- 17 NA2: Neutron Spectrometer
- 18  $\mu$ SR Areas
- 19 Neutron Guides

**Cyclotron:**  
 590 MeV protons  
 Up to 2.5 mA

**Activated parts:**

BMA-Target, Beam dump and shielding  
 (Pion therapy station, 590 MeV protons)

Target E, beam dump and shielding  
 (590 MeV protons)

Lead and Zirkalloy from the SINQ facility

**Materials:**

- Copper
- Beryllium
- Tungsten
- Aluminium
- Cast iron
- Stainless steel
- Graphite
- Lead
- Concrete

# Exotic Radionuclides from Accelerator WASTE for Science and Technology

Background: High-energetic protons and secondary particles produce in spallation reactions exotic isotopes with  $A \leq A_{\text{Target}}$

## 1. Existing accelerator waste material

Copper beam dump irradiated at the 590-MeV proton beam station at PSI, dismantled about 15 years ago for  $^{26}\text{Al}$ ,  $^{59}\text{Ni}$ ,  $^{53}\text{Mn}$ ,  $^{60}\text{Fe}$ ,  $^{44}\text{Ti}$

Carbon from target E for  $^{10}\text{Be}$

SINQ cooling water for  $^7\text{Be}$

## 2. Target material from the SINQ facility

Two irradiated lead targets from the spallation source are available. Heavier isotopes like  $^{182}\text{Hf}$  or several rare earth elements (e.g.  $^{146}\text{Sm}$ , several Dy isotopes) can be obtained. Targets from the SINQ will be available every second year.

## 3. Special irradiations

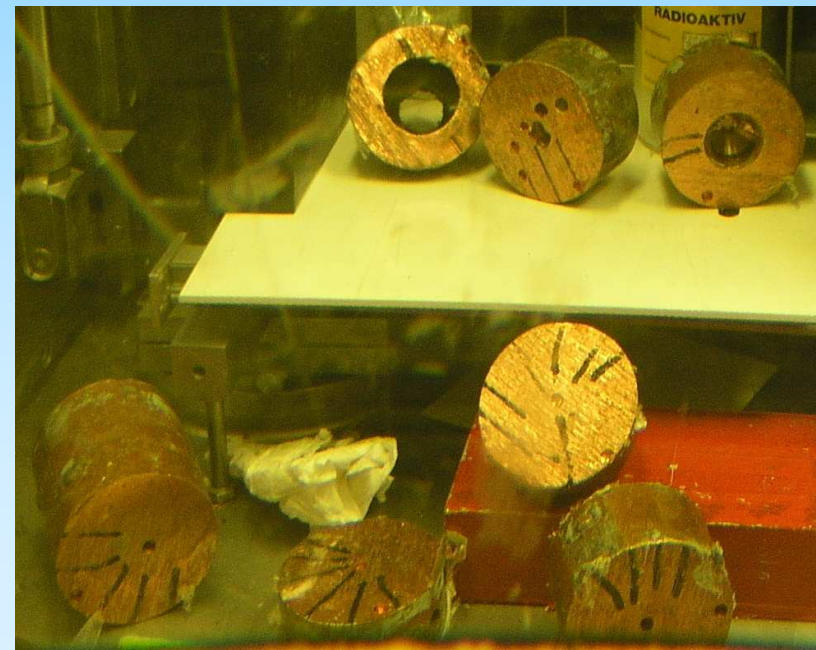
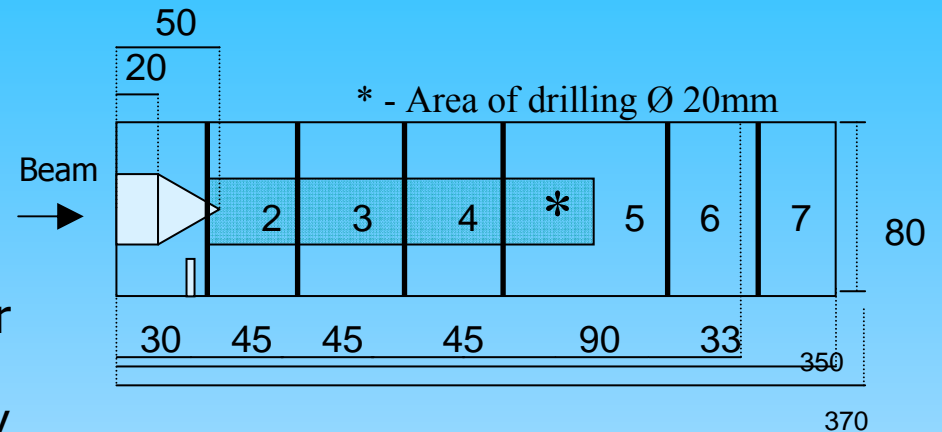
The SINQ facility offers the possibility to irradiate materials with 590 MeV protons at special positions. Tended experiments for isotope production can be offered.

# Sources and Analytics

Copper beam dump  
Graphite targets  
SINQ cooling water  
Lead targets

# Copper beam dump

- Beam stop from the former BMA station
- Operated from 1980-1992, dismantled in 1993
- 0.1 Ah total beam dose (590 MeV protons)
- copper cylinder of  $\sim 10$  kg; diameter 80mm
- Sample taking from several parts by drilling
- Characterization of the radionuclide inventory including radial and depth distribution
- Drilling of appr. 500g of copper from the inner part containing about 80% of activity



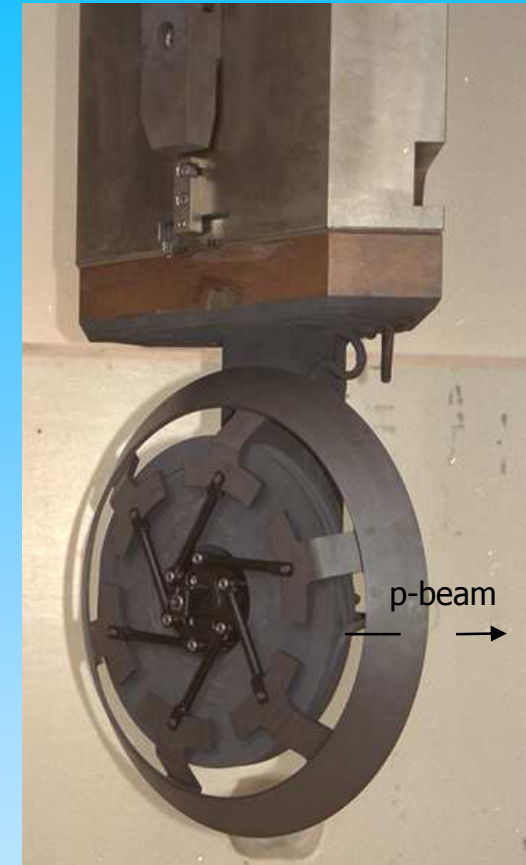
**$^{44}\text{Ti}$ : 100 MBq ( $10^{18}$  atoms)**  
 **$^{53}\text{Mn}$ : 500 kBq ( $10^{19}$  atoms)**  
 **$^{26}\text{Al}$ : 7 kBq ( $10^{17}$  atoms)**  
 **$^{60}\text{Fe}$ : 5 kBq ( $10^{17}$  atoms)**  
 **$^{59}\text{Ni}$ : 8 MBq ( $10^{19}$  atoms)**  
**( $^{60}\text{Co}$ : 5 GBq)**

# Graphite targets

| Sample | <sup>10</sup> Be<br>[Bq/g]<br>ICP-MS | <sup>10</sup> Be<br>[Bq/g]<br>AMS | Total<br>amount<br>of atoms | Total<br>amount<br>in μg | <sup>7</sup> Be<br>[Bq/g]<br>EOB |
|--------|--------------------------------------|-----------------------------------|-----------------------------|--------------------------|----------------------------------|
| 1a     | 220                                  |                                   | $6.7 \cdot 10^{16}$         | 1.1                      | -                                |
| 1i     |                                      | 95                                |                             |                          |                                  |
| 2a     | 291                                  | 316                               | $8.4 \cdot 10^{16}$         | 1.4                      | $2.3 \cdot 10^{11}$              |
| 2i     |                                      | 7                                 |                             |                          |                                  |
| 3a     | 506                                  | 495                               | $6.5 \cdot 10^{16}$         | 1.1                      | $1.5 \cdot 10^{11}$              |
| 4a     | 2049                                 |                                   | $1.0 \cdot 10^{18}$         | 16.7                     | $8.4 \cdot 10^{10}$              |

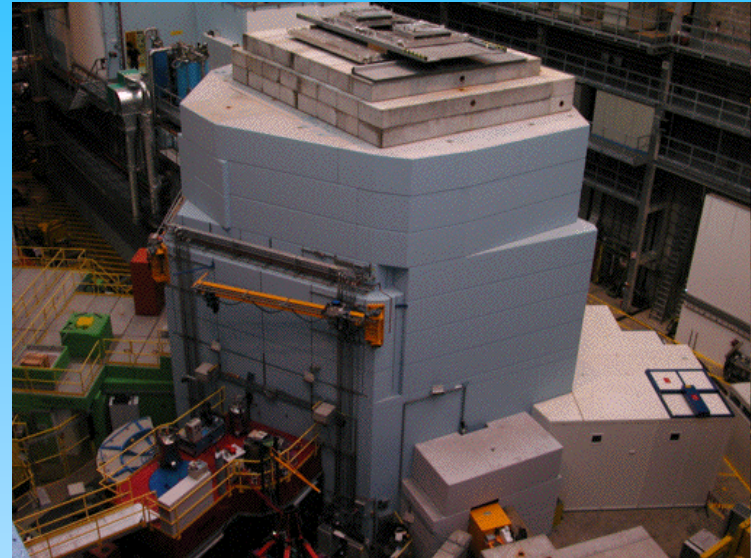
- Myon production station (target E)
- Up to 20% of the proton beam
- Typical operation time: 1-3 years
- Source for <sup>7</sup>Be and <sup>10</sup>Be
- Other radionuclides: <sup>14</sup>C, <sup>3</sup>H, impurities of <sup>22</sup>Na, <sup>54</sup>Mn, <sup>57/60</sup>Co

now available: around 80μg;  
more can be prepared



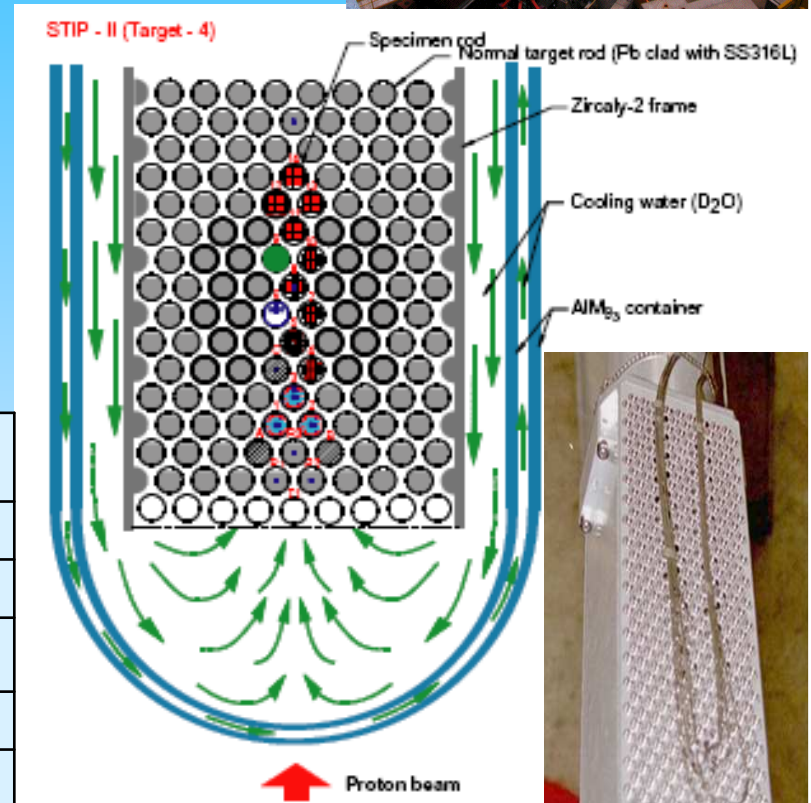
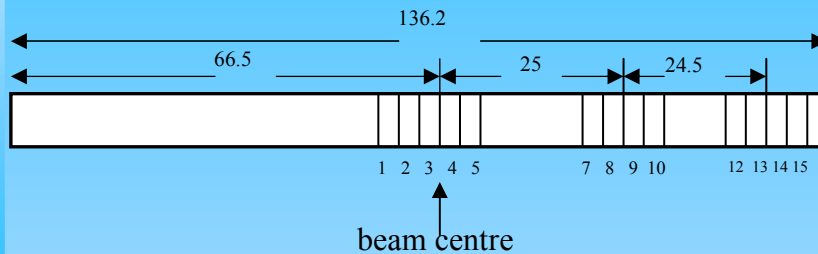
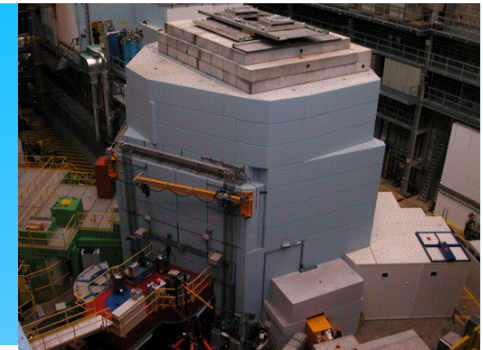
# SINQ Cooling Water

- ◆  $^7\text{Be}$  (477.6 keV, 53.3 days)  
Produced by Spallation Reactions on  $^{16}\text{O}$  in the Cooling Water ( $\text{D}_2\text{O}$ ) of SINQ
- ◆ No by-products - high specific activity of  $^7\text{Be}$
- ◆ Filter Device with Mixed-bed Ion Exchanger LEWATIT
- ◆ Estimated Activity  $\sim$  TBq range ( $5 \cdot 10^{18}$  atoms)
- ◆ Dose Rate  $\sim$  1 Sv/h
- ◆ Impurities –  $^{22}\text{Na}$  (2.6 y),  $^{75}\text{Zn}$  (244 d),  $^{83}\text{Rb}$  (86 d),  $^{88}\text{Y}$  (107 d),  $^{54}\text{Mn}$  (313 d),  $^{75}\text{Se}$  (120 d)



# Lead targets from SINQ

750 kW, solid target (lead)  
2 Samples from target 4, 2 years operation; EOB 1999



DY.13.12.99



Proton beam

|                                   | D9<br>[Bq/g]      | D14<br>[Bq/g]     |   | D9<br>[Bq/g]      | D14<br>[Bq/g]     |
|-----------------------------------|-------------------|-------------------|---|-------------------|-------------------|
| $^{207}\text{Bi}$                 | $3.00 \cdot 10^7$ | $1.01 \cdot 10^7$ | $^{106}\text{Ru}$                         | $4.83 \cdot 10^6$ | $3.91 \cdot 10^6$ |
| $^{172}\text{Lu}/^{172}\text{Hf}$ | $2.00 \cdot 10^7$ | $5.41 \cdot 10^7$ | $^{110\text{m}}\text{Ag}$                 | $1.29 \cdot 10^6$ | $3.93 \cdot 10^5$ |
| $^{173}\text{Lu}$                 | $2.76 \cdot 10^7$ | $4.30 \cdot 10^7$ | $^{125}\text{Sb}$                         | $1.32 \cdot 10^6$ | -                 |
| $^{194}\text{Au}/^{194}\text{Hg}$ | $1.86 \cdot 10^7$ | $3.13 \cdot 10^6$ | $^{133}\text{Ba}$                         | $2.8 \cdot 10^6$  | $7.94 \cdot 10^5$ |
| $^{102}\text{Rh}$                 | $5.53 \cdot 10^6$ | $1.44 \cdot 10^5$ | $^{44}\text{Sc}/^{44}\text{Ti}$           | $8.00 \cdot 10^4$ | $2.84 \cdot 10^4$ |
| $^{202}\text{Tl}/^{202}\text{Pb}$ | $4.80 \cdot 10^5$ | $1.87 \cdot 10^5$ | $^{108\text{m}}\text{Ag}$                 | $3.75 \cdot 10^5$ | $1.56 \cdot 10^4$ |
| $^{60}\text{Co}$                  | $3.67 \cdot 10^6$ | $1.40 \cdot 10^6$ | $^{194}\text{Os}/^{194\text{m}}\text{Ir}$ | $2.61 \cdot 10^4$ | -                 |
| $^{54}\text{Mn}$                  | $2.29 \cdot 10^5$ | $7.01 \cdot 10^4$ | $^{26}\text{Al}$                          | 0.5               | 0.2               |
| $^{58}\text{Co}$                  | $1.55 \cdot 10^6$ | $9.47 \cdot 10^5$ | $^{36}\text{Cl}$                          | $9.5 \cdot 10^1$  | $4.8 \cdot 10^1$  |
| $^{55}\text{Fe}$                  | $8.73 \cdot 10^7$ | $5.99 \cdot 10^7$ | $^{63}\text{Ni}$                          | $6.30 \cdot 10^8$ | $4.52 \cdot 10^8$ |

# Achievements

- Re-measurement of the half-life of  $^{60}\text{Fe}$
- Determination of the neutron capture cross section of  $^{60}\text{Fe}$
- Development of a remote-controlled separation system for copper
- Separation of  $^7\text{Be}$  from the SINQ cooling water

# Re-measurement of the $^{60}\text{Fe}$ half-life

PSI – TU Munich collaboration

Literature:

$\sim 3 \cdot 10^5$  yrs (uncertain by a factor 3)

Roy and Kohman 1957

$1.49 \pm 0.27 \cdot 10^6$  yrs

Kutschera et.al. 1984

new value

G. Rugel et.al. PRL 103, 072502 (2009)

## Experimental requirements for the separation

$$T_{1/2}^{60\text{Fe}} = \frac{N_{60\text{Fe}}}{A_{60\text{Fe}}} \ln 2$$

A: ingrowth of  $^{60}\text{Co}$ ; N: ICP-MS



$^{60}\text{Fe}$ : no  $\gamma$  radiation, low  $\beta$ -energy

→ very good chemical separation from Co necessary

- ICP-MS can measure isotope ratios for the iron isotopes
- ICP-MS in principle possible, but interference with  $^{60}\text{Ni}$
- Correction with other Ni-isotopes not possible, because no natural isotope ratios (production of stable isotopes via spallation in the beam dump)

→ addition of stable Fe carrier necessary

→ addition of stable Ni carrier necessary

## Results

- $A(t=0)_{60\text{Co}} = 0.207 \pm 0.006$  Bq (starting with  $\sim 50$  MBq in the Cu-chips)
- $A_{60\text{Fe}} = 49.19 \pm 0.11$  Bq
- $m(\text{Fe}_{\text{stable}}) = 2.6662 \pm 0.0009$  mg  
( $M = 55.9020 \pm 0.0033$  g/mol because of non-natural abundance)
- $I(N_{60\text{Fe}}/N_{\text{Fe}}) = 2.0483 \pm 0.0035 \cdot 10^{-4}$

$$T_{1/2} = 2.62 \pm 0.04 \cdot 10^6 \text{ years } (1\sigma)$$

# First determination of the neutron capture cross section at stellar energies



PSI – GSI – University of Notre Dame – FZK – collaboration

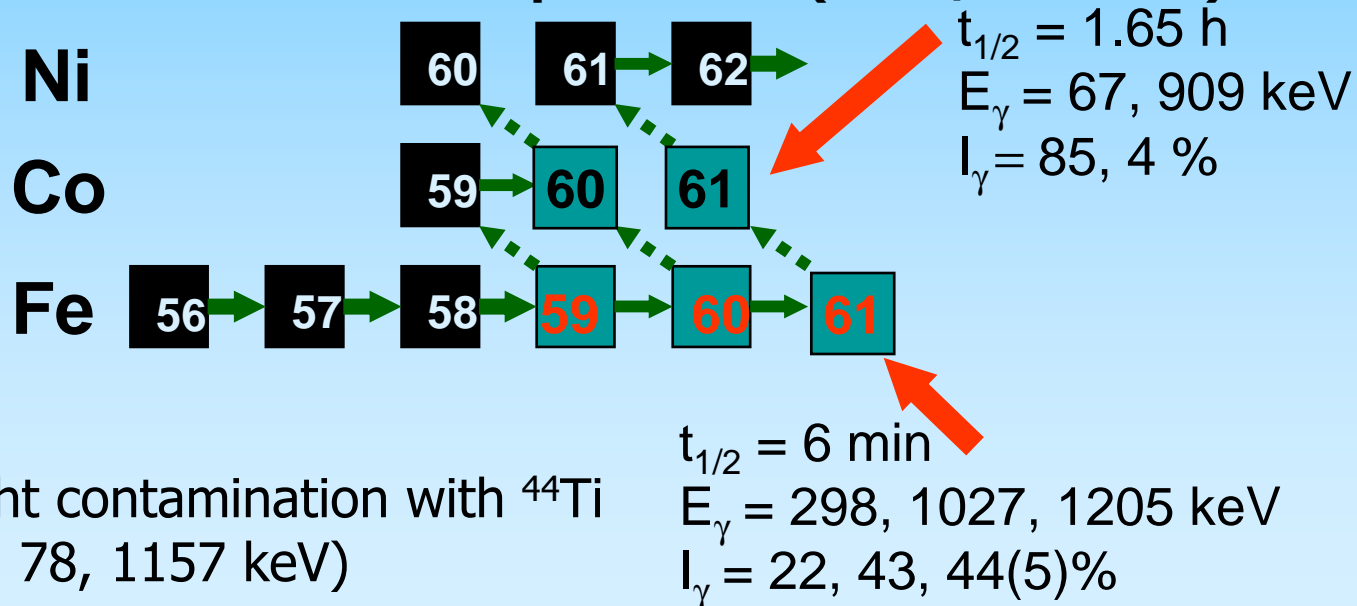
E. Überseder et.al. PRL 102, 151101 (2009)

## Experimental requirements for the separation

- **No stable carrier due to  $^{59}\text{Fe}$  (44.5d) production (1099, 1292 keV)**
- **Measurement of the increase of the Co-daughter (determination of the number of  $^{60}\text{Fe}$ -atoms)**
- $^{60}\text{Fe}$  ( $2.62 \cdot 10^6$  y)  $\xrightarrow{\beta^-}$   $^{60\text{m}}\text{Co}$  (10.5 min)  $\xrightarrow{\gamma}$   $^{60}\text{Co}$  (5.3 y)  $\xrightarrow{\gamma, \beta^-}$   $^{60}\text{Ni}$  (stable)

$^{60}\text{Fe}$ : no  $\gamma$  radiation, low  $\beta$ -energy

- **Measurement of the  $^{61}\text{Fe}$  production (1027/1205 keV)**



Slight contamination with  $^{44}\text{Ti}$   
(68, 78, 1157 keV)

→ **very good chemical separation from Co and Ti necessary**

# Result

- total number of  $^{60}\text{Fe}$  atoms =  $7.8 \cdot 10^{15}$  or 777ng (1.37  $\mu\text{g}$ )
- total number of capture events = 118 (single) and 17 (coinc)
- time-integrated neutron flux =  $1.7 \cdot 10^{14}$

$^{60}\text{Fe}(n, \gamma)^{61}\text{Fe}$  cross section @  $kT = 25 \text{ keV}$

$$\langle \sigma \rangle = 10.2 \pm 2.9_{\text{syst}} \pm 1.4_{\text{stat}} \text{ mbarn}$$

**5.8 mbarn (corrected with the new half-life)**

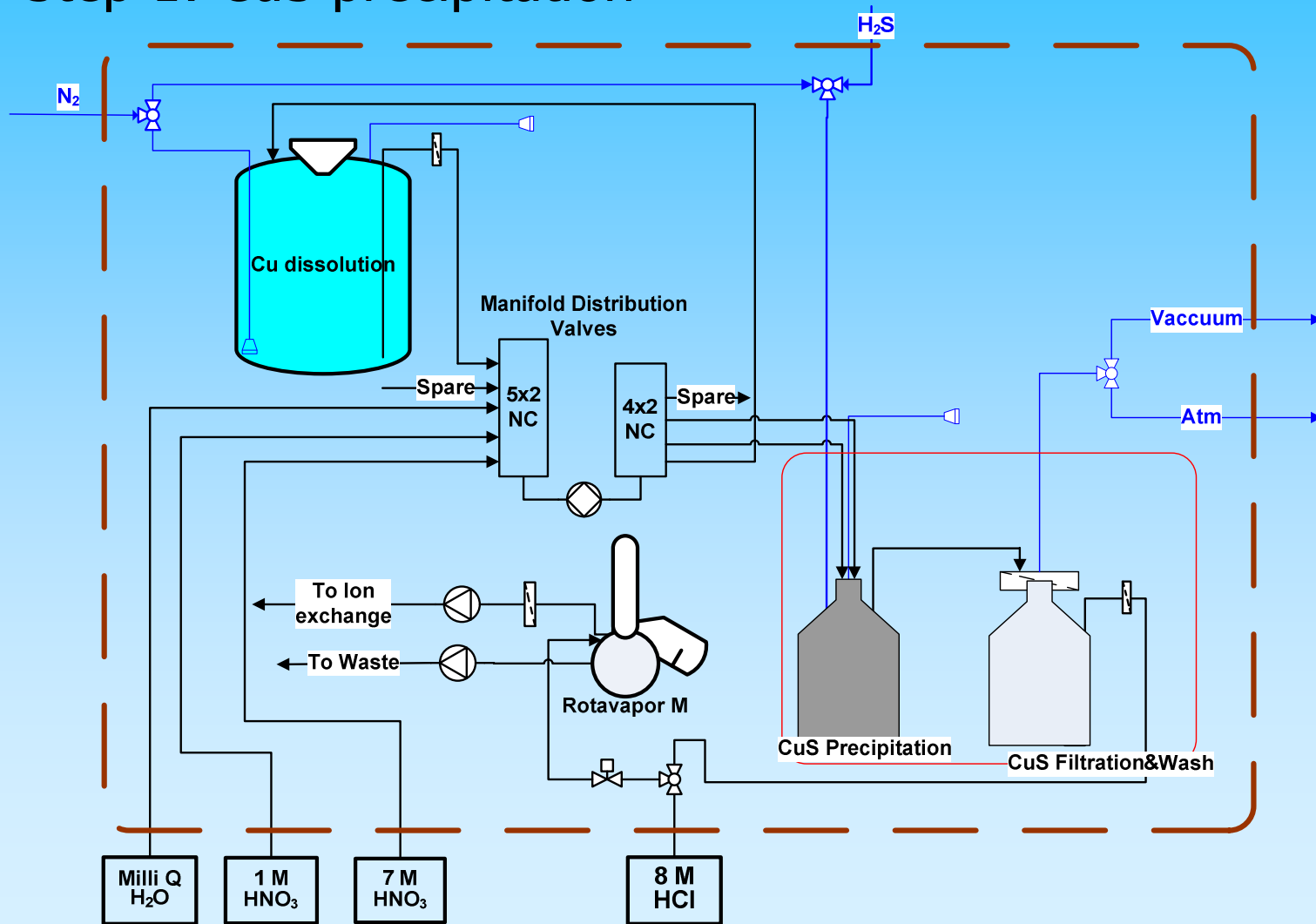
theoretical predictions between 1 and 20 mbarn

# Development of a remote-controlled separation system for the copper beamdump

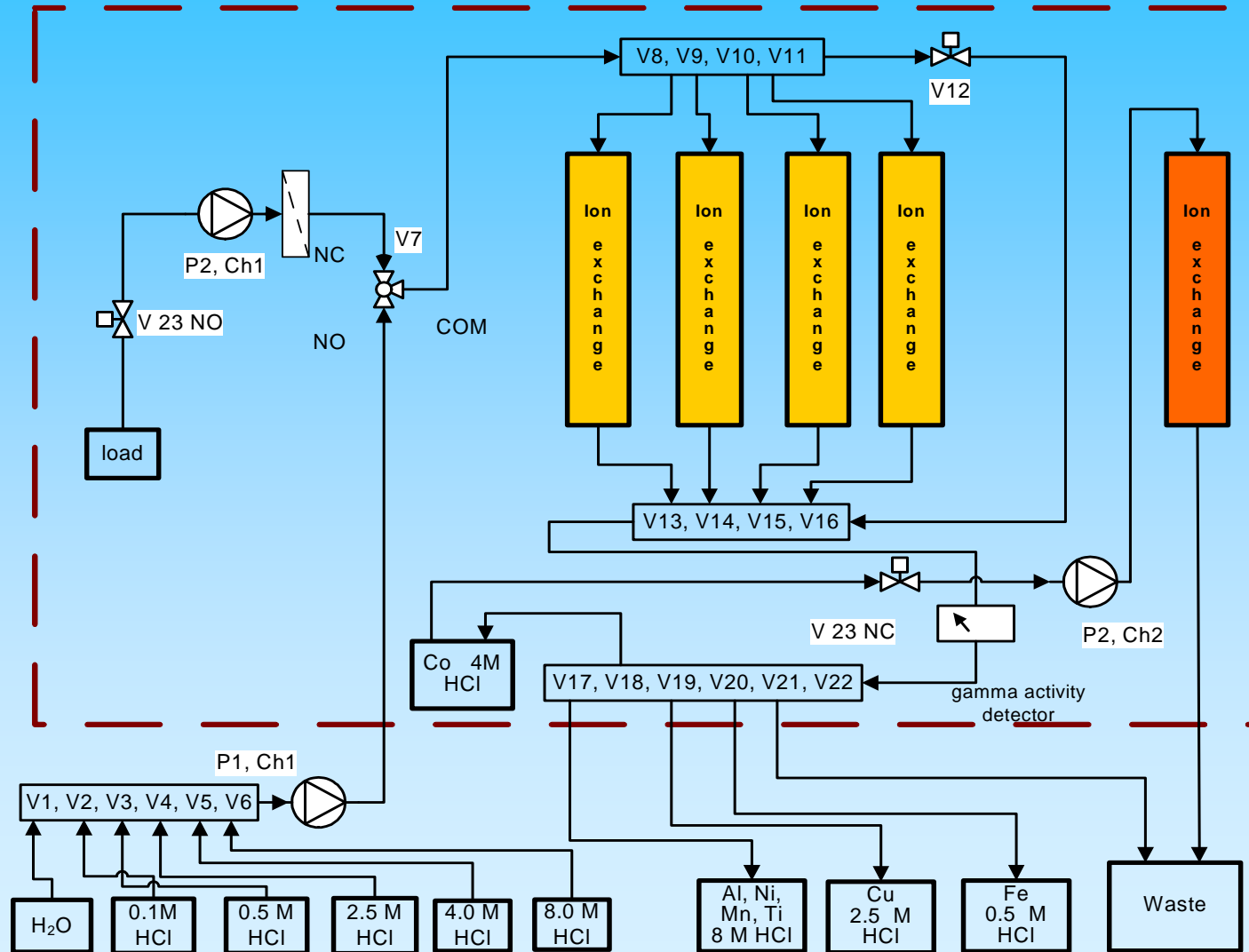
- high dose rate coming from  $^{60}\text{Co}$
- stepwise separation for all interesting isotopes
- applicable for Hotcell

# Remote controlled system for copper separation

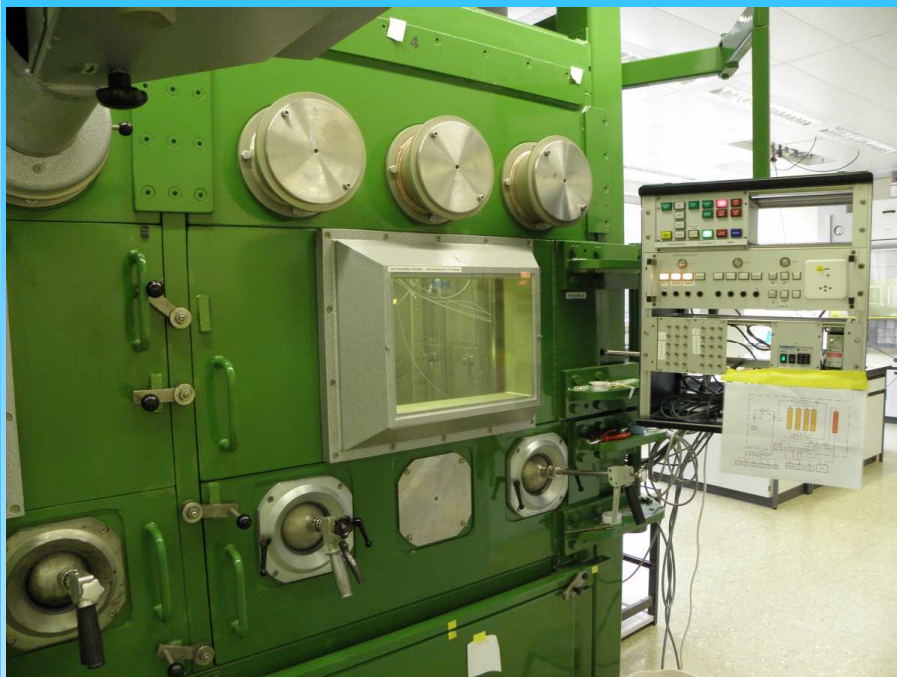
## Step 1: CuS precipitation



## Step 2: Ion exchange



# Hot-Cell Separation System



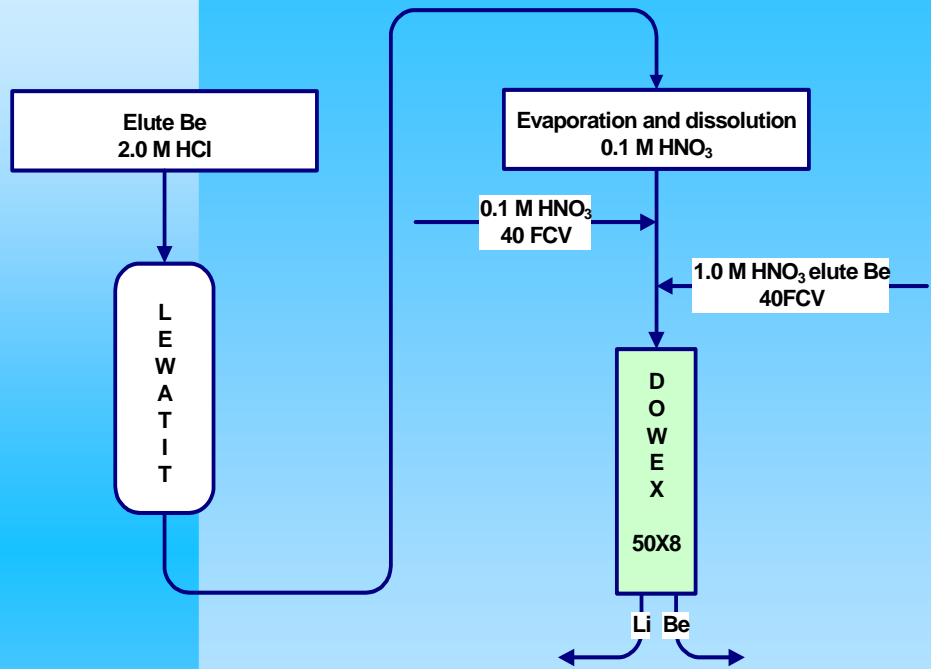
| Overall Radiochemical Yield, % |    |    |    |    |
|--------------------------------|----|----|----|----|
| Al                             | Ni | Mn | Ti | Fe |
| 45                             | 53 | 65 | 70 | 72 |

results from model experiments  
real separation soon

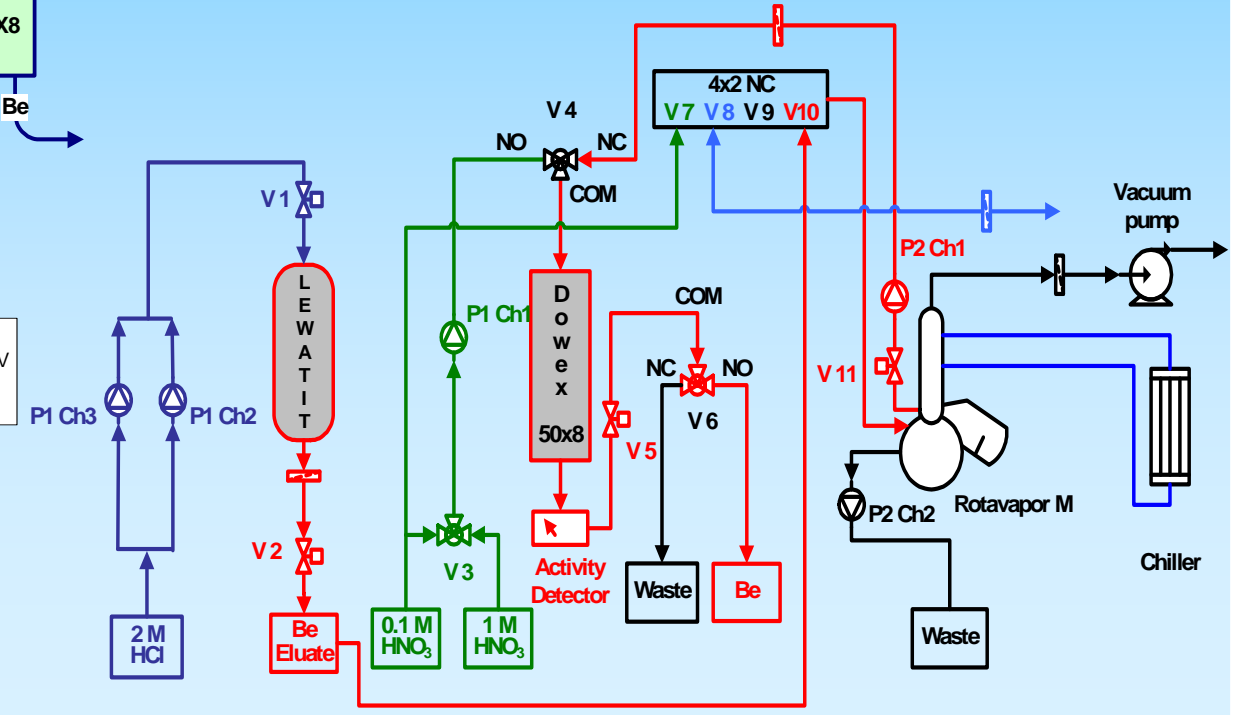
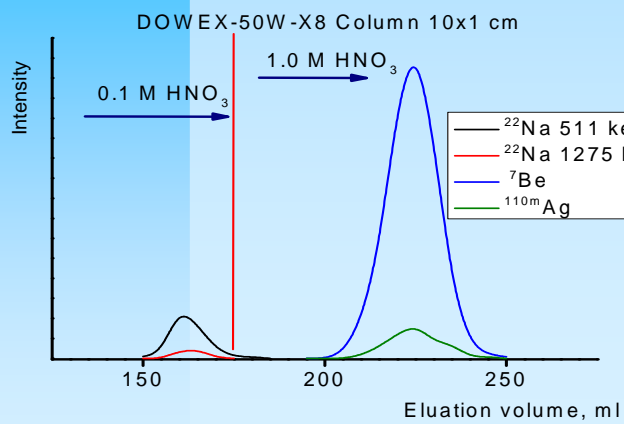


# Separation of $^7\text{Be}$ from the SINQ cooling water

# <sup>7</sup>Be separation from the SINQ cooling water



**<sup>7</sup>Be - 5 GBq**  
**<sup>22</sup>Na - 400 MBq**  
**<sup>54</sup>Mn - 8 MBq**  
**<sup>75</sup>Se, <sup>83</sup>Rb, <sup>75</sup>Zn, <sup>88</sup>Y**



# Future experiments

- Measurement of the  $^{59}\text{Fe}(n,\gamma)^{60}\text{Fe}$  reaction:
  - ◆ Irradiation of enriched  $^{58}\text{Fe}$  at ILL
  - ◆ Sample preparation ready
  - ◆ AMS-measurement of  $^{60}\text{Fe}/^{58}\text{Fe}$  ratio at TUM ongoing
  - ◆ Second experiment at FRANZ (Frankfurt) at 25 keV
- Measurement of the low-energetic  $^{60}\text{Fe}(n,\gamma)^{61}\text{Fe}$  cross section
  - ◆ New  $^{60}\text{Fe}$  target prepared
  - ◆ Experiment at the reactor of TU Vienna ongoing
- Re-measurement of the half-life
  - ◆ Two identical samples
  - ◆ Similar measurement like the previous one at PSI ongoing
  - ◆ Re-measurement with AMS at University Vienna
- $^{10}\text{Be}$  from graphite targets/  $^7\text{Be}$  from SINQ cooling water
  - ◆ Half-life measurement of  $^{10}\text{Be}$
  - ◆ Study of halo nuclei properties ( $^{10}\text{Be}$ )
  - ◆ Studies of key reactions for evaluation of the solar neutrino flux ( $^7\text{Be}$ )
- Separation of  $^{44}\text{Ti}$  from Cu and Fe targets
  - ◆ Development of a  $^{44}\text{Ti}/^{44}\text{Sc}$  generator system for PET
  - ◆ For astrophysical studies: target and beam
- $^{53}\text{Mn}$  from Cu and Fe targets
  - ◆ Re-measurement of the half-life
  - ◆ Determination of neutron capture cross sections